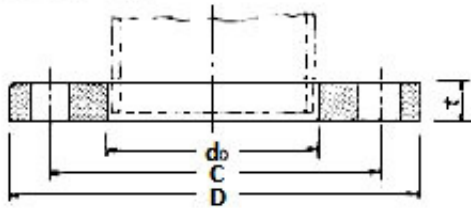



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Slip-on Welding Steel Pipe Flanges

(Ref. JIS B 2220 - 90)



CODE	Nominal Size		Pipe O.D. mm	Flange Size mm					Bolt Hole	
	A	B		Bore db	O.D. D	Thick t	Pitch C	No	no	
	5 kgf/cm² Ref. JIS B 2220									
73 46 01	10	3/8	17.3	17.8	75	9	55	4	12	
02	15	1/2	21.7	22.2	80	9	60	4	12	
03	20	3/4	27.2	27.7	85	10	65	4	12	
04	25	1	34	34.5	95	10	75	4	12	
05	32	1-1/4	42.7	43.2	115	12	90	4	15	
73 46 06	40	1-1/2	48.6	49.1	120	12	95	4	15	
07	50	2	60.5	61.1	130	14	105	4	15	
08	65	2-1/2	76.3	77.1	155	14	130	4	15	
09	80	3	89.1	90	180	14	145	4	19	
10	100	4	114.3	115.4	200	16	165	8	19	
73 46 11	125	5	139.8	141.2	235	16	200	8	19	
12	150	6	165.2	166.6	265	18	230	8	19	
13	200	8	216.3	218	320	20	280	8	23	
14	250	10	267.4	269.5	385	22	345	12	23	
15	300	12	318.5	321	430	22	390	12	23	
10 kgf/cm² Ref. JIS B 2220										
73 46 21	10	3/8	17.3	17.8	90	12	65	4	15	
22	15	1/2	21.7	22.2	95	12	70	4	15	
23	20	3/4	27.2	27.7	100	14	75	4	15	
24	25	1	34	34.5	125	14	90	4	19	
25	32	1-1/4	42.7	43.2	135	16	100	4	19	
73 46 26	40	1-1/2	48.6	49.1	140	16	105	4	19	
27	50	2	60.5	61.1	155	16	120	4	19	
28	65	2-1/2	76.3	77.1	175	18	140	4	19	
29	80	3	89.1	90	185	18	150	8	19	
30	100	4	114.3	115.4	210	18	175	8	19	
73 46 31	125	5	139.8	141.2	250	20	210	8	23	
32	150	6	165.2	166.6	280	22	240	8	23	
33	200	8	216.3	218	330	22	290	12	23	
34	250	10	267.4	269.5	400	24	355	12	25	
35	300	12	318.5	321	445	24	400	16	25	



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